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## **Radiata – NZ - KD Sawn DRESSING Grade**

Species: pinus radiata - radiata pine – from New Zealand  
Thickness: 25, 32, 38, 40, 50, 75, 100mm  
Width: 75, 100, 125, 150, 200, 250, 300mm  
Lengths: 1.8m – 6.0m  
Tolerances: thickness +/- 1mm widths +/- 2mm but typically +2mm / - 0.5mm  
Finish: SAWN  
Moisture: Avg. 10-12% for 90% of volume (Max 15%)  
Log source: Generally cut from the outer part of the log, some inner wood present also.

**Dressing grade** is a tight knot grade allowing no loose knots, holes, partially intergrown spike knots, pith or wane making it suitable for a painted finish. Dressing is graded for one face and two edges. The board is graded from the best face and two edges.

WANE: Max 10mm.  
KNOTS: Bark encased and loose knots not permitted. Green knots up to 20% of the width of the piece. No restriction on the number of knots. Small knot checks are permitted  
PITH: Not permitted  
CUPPING: Max - 1mm for 100x25 up to 6mm for 300x25  
DISTORTION: Bow, spring, crook – small amount permitted  
CHECKING: Two checks: max 1mm wide 100mm long  
Only small knot checks permitted  
RESIN POCKETS: Max 6mm wide and 50mm long. High resin boards are not accepted in this grade  
STAIN: Permitted as long as it is insufficient to impair the finish

Typical applications: Furniture, panelling and high-quality exterior use.

Note: As timber is a natural resource some variation is typical, it is however expected that a minimum of 95% of each pack will be within the tolerances specified herewith.



